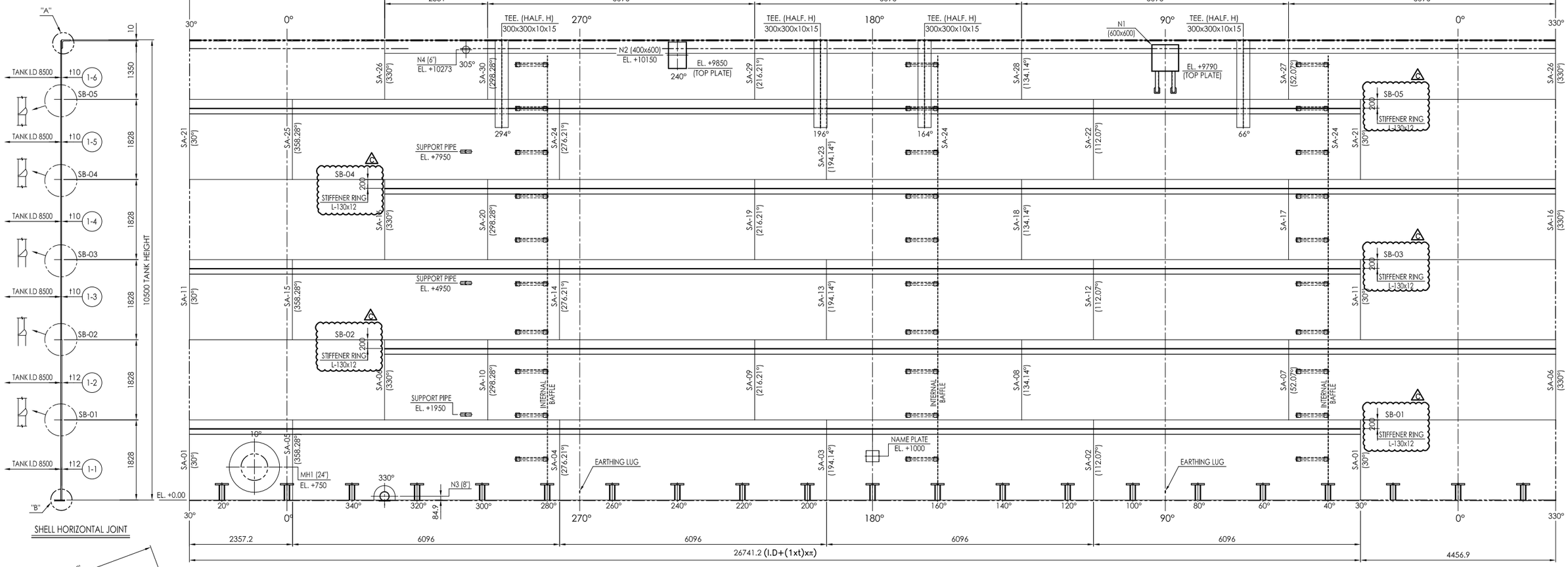
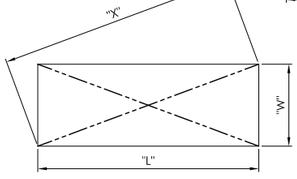
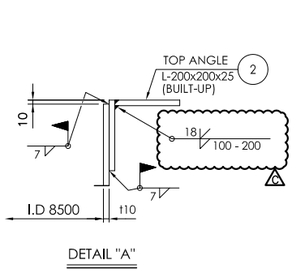


SHELL HORIZONTAL JOINT

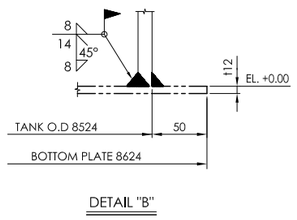


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QT'Y
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

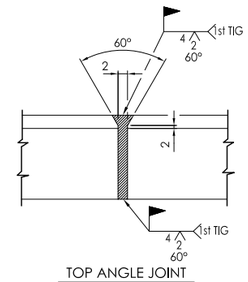
SHELL PLATE CUTTING PLAN



DETAIL "A"

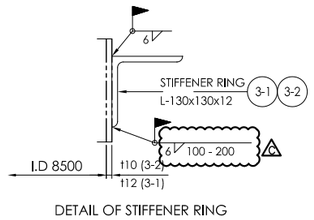


DETAIL "B"

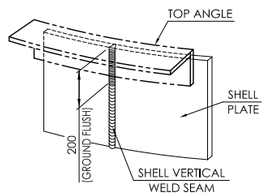


TOP ANGLE JOINT

SHELL DEVELOPMENT

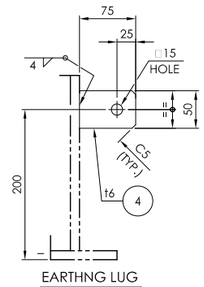


DETAIL OF STIFFENER RING



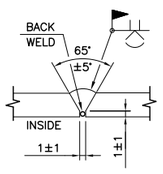
SHELL VER. WELDING SEAM

& TOP ANGLE CROSS DETAIL

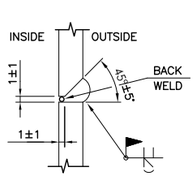


EARTHNG LUG

SA-01~SA-26



SB-01~SB-05



Document / Drawing Review Status

- ☐ Proceed, no exception taken
- ☐ Proceed subject to incorporation of changes indicated. Revise & Re-Submit
- ☐ Do not proceed. Undertake changes noted and re-submit
- ☐ Review not required work may proceed

IMPORTANT
Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.

Sign: By: Date:

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

ITEM NO.		NAME OF PART	MATERIAL	Q'TY	CONST. & COMM.	2 YEARS OPER. SPARE	UNIT (EA)	REMARKS
4		EARTHING LUG	SS304	2				t6
3	-2	STIFFENER RING	ASTM A36 OR EQ.	3				L-130x130x12x26767L
	-1	STIFFENER RING	ASTM A36 OR EQ.	2				L-130x130x12x26779L
2		TOP ANGLE	ASTM A36 OR EQ.	1				L-200x200x25x26767L (BUILD UP)
1	-6	SHELL	ASTM A36	5				t10
	-5	SHELL	ASTM A36	5				t10
	-4	SHELL	ASTM A36	5				t10
	-3	SHELL	ASTM A36	5				t10
	-2	SHELL	ASTM A36	5				t12
	-1	SHELL	ASTM A36	5				t12
PART CODE								

(1) SET TO BE MANUFACTURED

REVISIONS									
REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APP'D	
C	28/01/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-	
B	03/11/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-	
A	14/10/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-	

	NAME	DATE
DRAWN	INKO	14/10/25
CHECKED	-	-
DESIGN ENG	-	-
LEAD ENG	-	-
PROJ APP'D	-	-
CLIENT	-	-

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PLOT SCALE AS-SHOWN

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THIRD ANGLE PROJECTION

AT SHEET

TITLE
POBOYO 2000 TPD EXPANSION PROJECT
PROCESS PLANT AREA
LEACH TANK (4420-TK-101)
SHELL PLATE ARRANGEMENT

CLIENT NUM -

PROJ NUM - | SHT: 1 OF 1

MARK NUM - | DRG NUM E2502-000-DWG-102 | REV C